

## **METHOD OF ASSEMBLING A TORQUE LIMITING DEVICE HAVING A DAMPER MECHANISM**

### **ABSTRACT OF THE DISCLOSURE**

A method for assembling a torque limiting device to be mounted to a member on  
5 the engine side is disclosed, the torque limiting device having a clutch plate 11 that  
includes a clutch disk 13, a spline hub 25 that has a spline hole 25a in the inner  
peripheral portion thereof, a damper mechanism 16 that links the clutch plate 11 and  
the spline hub 25 together, and a torque transmission controller 6 that is mounted to a  
10 flywheel 2, has friction facings 21 that are interposed between a pair of plates 30, 31,  
and which controls the torque transmitted thereby. This assembly method includes a  
first step in which the spline hub 25 and the torque transmission controller 6 are  
centered and attached to each other and the torque limiting device is assembled, and a  
second step in which the torque transmission controller 6 and the flywheel 2 are  
15 centered and the torque limiting device is attached to the flywheel 2 via the torque  
transmission controller 6.